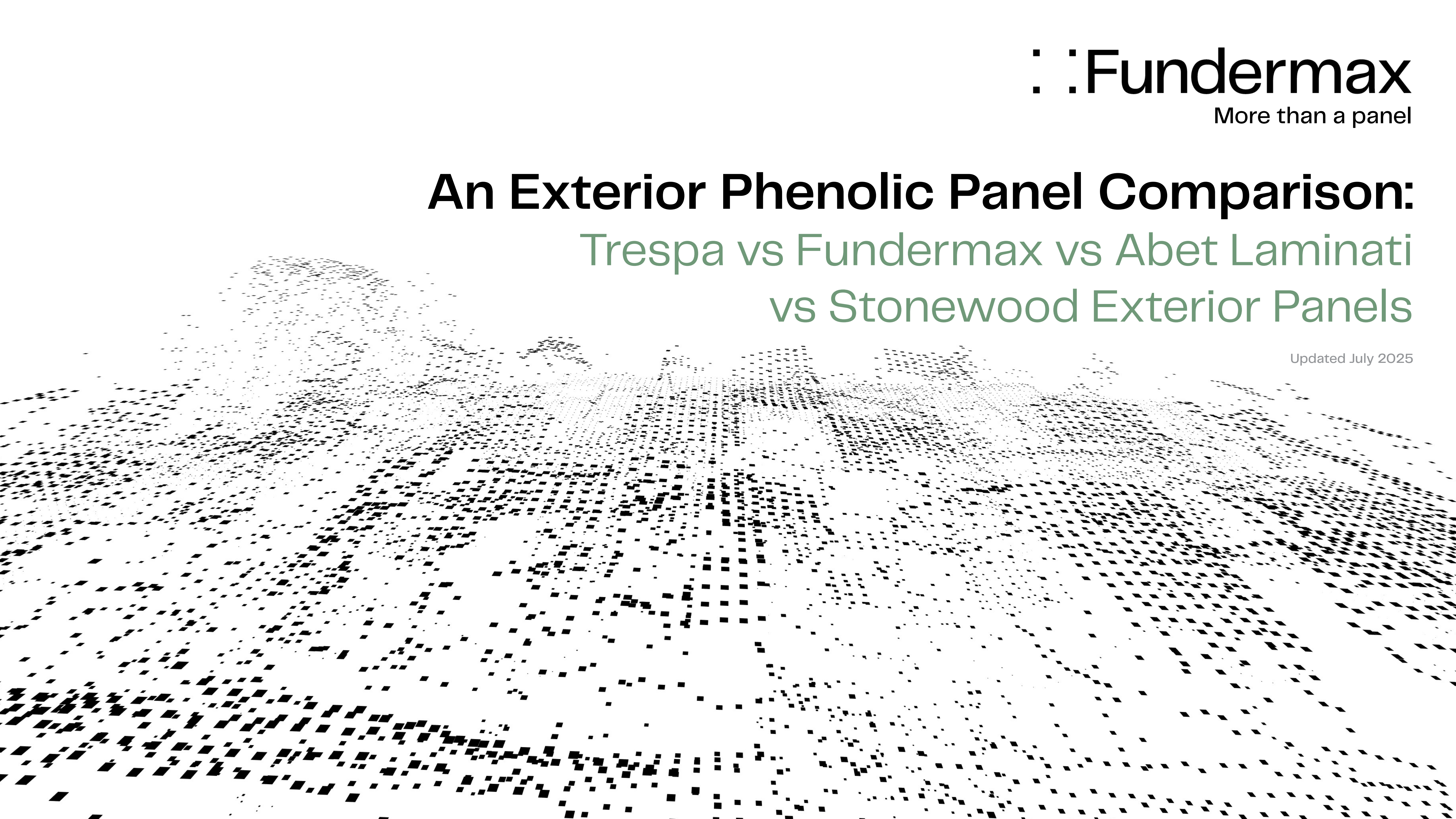




: : Fundermax
More than a panel

An Exterior Phenolic Panel Comparison:

Trespa vs Fundermax vs Abet Laminati vs Stonewood Exterior Panels

Updated July 2025

Table of contents

1	Introduction	
3	Durability	
	Abet Laminati	
	Trespa	
	Stonewood	
	Fundermax	
5	Decor Options & Aesthetics	
	Stonewood	
	Abet Laminati	
	Fundermax	
	Trespa	
8	Fastening Options	
	Trespa	
	Fundermax	
	Abet Laminati	
	Stonewood	
16	Sustainability	
	Trespa	
	Fundermax	
	Abet Laminati	
	Stonewood	
19	Maintenance & Cleanability	
	Stonewood	
	Abet Laminati	
	Fundermax	
	Trespa	
22	Warranty	
	Fundermax	
	Trespa	
	Stonewood	
	Abet Laminati	
25	Testing & Code Compliance Chart	
27	Quick Reference Guide & Conclusion	

An Honest Phenolic Panel Comparison: Trespa vs Fundermax vs Abet Laminati vs Stonewood Exterior Panels



After identifying that a phenolic wall panel system is the best material for a project, it is important for an architect to be confident about which specific exterior phenolic wall panels they choose.

With that in mind, this phenolic wall panel comparison has been created as a resource for evaluating some of the key differentiators among phenolic panel manufacturers and their exterior phenolic wall panels.

Every piece of data gathered in this article was pulled directly from each company's public website. Fundermax pulled and placed it in one helpful guide to make architects and building owner's analysis easier when choosing between popular phenolic panel manufacturers.

With that said, if you want to learn more about any of the data mentioned throughout the article, please review the footnotes to find the related link on each company's website.



Ash Street Project in Kansas using Max Compact
Exterior panels in Amazon #0922 decor

Durability



Durability is one of the most noteworthy features of exterior phenolic wall panels, making it a standout feature in any exterior wall panel comparison. But how does the durability of the top phenolic panel manufacturers' exterior products measure up when compared to one another?

This phenolic wall panel comparison will consider greyscale testing (a method of determining visual changes – i.e. colorfastness – on a surface sample when exposed to accelerated weathering) and various types of impact resistance like abrasion, weather, and chemical.



Abet Laminati

Abet's exterior phenolic panels (called Material Exterior Grade or MEG) are homogeneous and high density as well as fade-, weather-, solvent-, scratch-, and abrasion-resistant. Natural variations in temperature and humidity have no adverse effect on panel properties, but due to moderate dimensional variation caused by humidity (contracting in low humidity and expanding in high humidity), the material should be conditioned at the installation site⁶. Scratch and abrasion resistance test results not found. Abet panels have a 4–5 greyscale rating, but note that they only guarantee their melamine finish to a 3.

Trespa

Trespa panels include an acrylic surface manufactured using their EBC (Electron Beam Curing) technology.⁴ The resulting product performs well outdoors and maintains its appearance for many years. The weather-resistant, non-porous surface of Trespa exterior phenolic wall panels resists dirt accumulation and is scratch, impact, and solvent resistant. Scratch and abrasion resistance test results not found. Grey scale rating for color stability is 4–5 with disclaimers.

¹ <https://stonewoodpanels.com/home/what-are-phenolic-panels>

² <https://stonewoodpanels.com/exterior-panels/technical/testing>

Stonewood

The non-porous surfaces of Stonewood panels are finished with a proprietary layer that filters 99% of UV rays, provides weather resistance (Stonewood panels “tolerate all climates”)¹, and pigment protection. Stonewood panels have a grey scale rating of 3–4.² Although their panels are graffiti-resistant, cleaning with aggressive solvents will cause permanent damage to the panels.

Fundermax

The polyurethane acrylic surface of Fundermax's exterior phenolic wall panels is non-porous, weather-resistant, scratch- and abrasion-resistant, solvent-resistant, with a thickness of over 100 microns. In a rigorous hail impact resistance test, Fundermax subjected its phenolic cladding panels to hail in the form of ice balls up to 2.75 inches in diameter, shot at 67 mph from a distance of 15 to 20 inches. No breakage, discoloration, chipping, or tearing occurred during testing.⁵ Fundermax panels have a grey scale rating of 4–5 with no disclaimers.

⁴ https://www.trespa.com/en_US/Trespa-meteor

⁵ <https://fundermax.us/wp-content/uploads/2020/09/8-Hail-Impact-report.pdf>

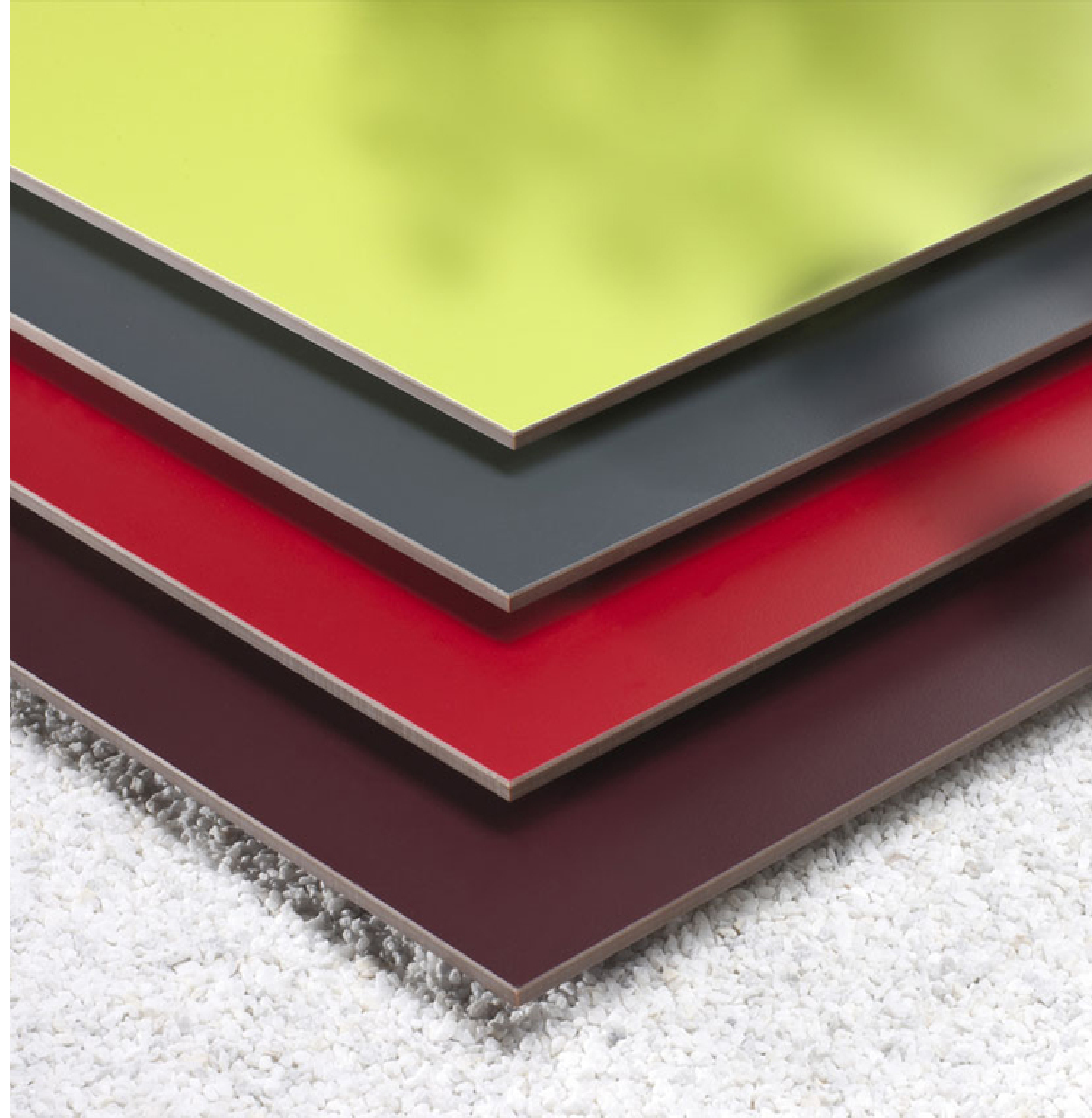
⁶ <https://us.abetlaminati.com/app/uploads/2016/03/MEG-catalogue.pdf> pgs. 5–9

Decor Options & Aesthetics



When working with a phenolic wall panel system, architects know that durability does not have to come at the expense of design. Phenolic panel manufacturers generally offer a wide variety of colors and finishes.

Some, but not all, also offer multiple prefabricated panel sizes which can make a notable difference in maximizing panel yield and minimizing waste. Below you will find a comprehensive exterior wall panel comparison of decor options and aesthetics.





Stonewood

- Color options: solid colors, woodgrains, naturals, abstracts, and metallics
- Available finishes: Matte to Medium Gloss
- Standard finish: 2-mil, proprietary layer combining pigment protection, UV- and weather-resistant layer
- Options for exterior phenolic panel thickness: 8, 10, 13 mm
- Exterior phenolic panel size(s): 2438 x 1219 mm (96" x 48")

Abet Laminati

- Color options: solid colors, woodgrains, metals, and concrete¹
- Customization available with digital printing
- Available finishes: Sei (Matte), Sei Due, Climb²
- Standard finish: Sei (Matte)
- Options for exterior panel thickness: 2, 3, 4, 6, 8, 10, 12, 14, 16, 18 mm
- Exterior phenolic panel size(s):
 - 3050 x 1300 mm (≈ 120 x 51 in)
 - 4200 x 1300 mm (≈ 165 x 51 in)
 - 4200 x 1610 mm (≈ 165 x 63 in)

¹ <https://abetlaminati.com/en/campionario/?meg>

² <https://abetlaminati.com/en/finishes-abet/>

Fundermax

- Color options: solid colors, woodgrains, naturals, abstracts, and metallics⁶
 - Two non-repeating woodgrain series options
 - Guaranteed color match between batches
 - Endless custom image design options with their exterior digitally printed Individualdécor⁷ phenolic panels (no minimum order quantity)
- Available finishes: NT (Matte), NG (Gloss), NH (Hexa), NY (Sky)
- Standard finish: NT (Matte), double hardened polyurethane acrylic surface (finish thickness: >100 microns)
- Options for exterior phenolic panel thickness: 6, 8, 10, 12, 13 mm
- Exterior phenolic panel size(s):
 - 2800 x 1300 mm (110.25 x 51 in)
 - 4100 x 1300 mm (161.25 x 51 in)
 - 2800 x 1854 mm (110.25 x 73 in)
 - 4100 x 1854 mm (161.25 x 73 in)
 - 3660 x 1630 mm (144 x 64.17 in) 200 sheet min.

⁶ [Fundermax Max Compact Exterior Architectural Panels](#)

⁷ [Fundermax Digitally Printed Phenolic Panels – Individualdécor](#)

Trespa

- Color options: solid colors, metallics, naturals, woodgrains, and lumens⁸
- Available finishes: Satin, Rock, Gloss, Matte, Diffuse, Oblique, Specular
- Standard finish: EBC, acrylic surface (finish thickness: about 20 microns)
- Options for exterior phenolic panel thickness: 8, 10, 13 mm
- Exterior phenolic panel size(s):
 - 2550 x 1860 mm (≈ 100 x 73 in)
 - 3050 x 1530 mm (≈ 120 x 60 in)
 - 3650 x 1860 mm (≈ 143 x 73 in)
 - 4270 x 2130 mm (≈ 168 x 83 in)

⁸ [Trespa® Meteon® Information and Offerings](#)

Fastening Options



Phenolic cladding panels can be installed using a variety of fastening systems that offer different price points as well as different aesthetics.



Trespa

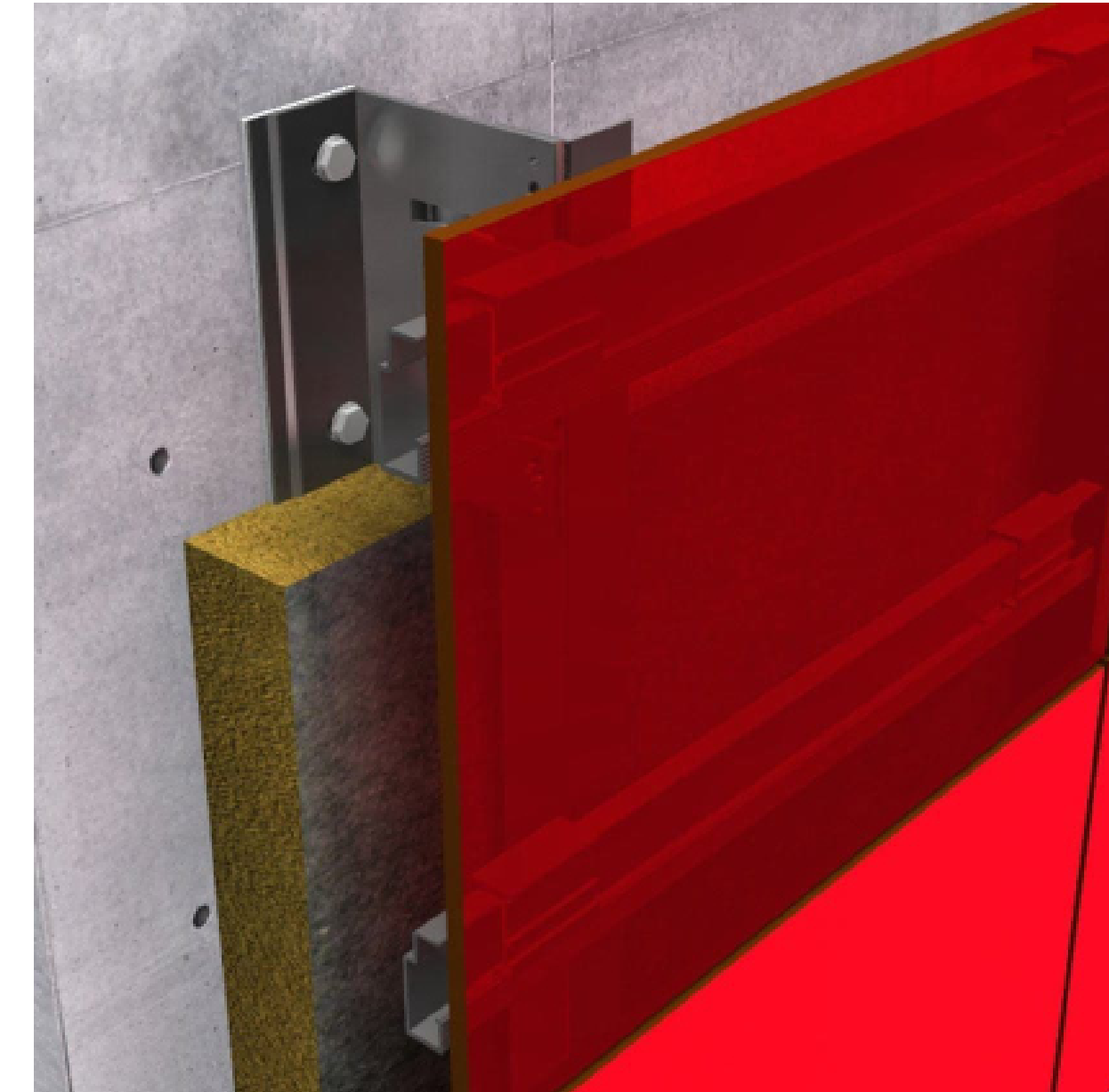
Trespa panels are available with four main fastening options:⁹

- 1. Exposed (Visible or Semi-Visible):** In this cost effective installation option, Trespa panels are fixed using screws, metal tongues, or rivets onto an aluminum, metal, or timber sub-frame. Trespa also offers “Special” fixing or fastening, which involves visible fastening with rivets on a specific aluminum subframe. Powder coated screws are available through third parties in a wide range of Trespa colors.
- 2. Concealed (Invisible):** At a higher price point, Concealed fastening offers large flexibility for installing the phenolic panels, using adjustable brackets to allow for precise joints and an optimized façade grid. The phenolic cladding panels are fixed on a metal sub-frame composed of horizontal rails and hanging aluminum brackets that are fixed to the back of the panels.
- 3. Deep Cavity (Insulated):** Fasteners can be visible or invisible in this option. Panels with a minimum thickness of 10 mm may be fixed invisibly on an aluminium sub-frame composed of horizontal rails and hanging brackets fixed with expansion anchors on the back of the panel.
- 4. Pura® NFC:** Pura® NFC includes installation clips, color-matched profiles and fasteners. The tailored collection comes with everything needed to create an evenly hued façade with a rich palette of options to suit many architectural styles. Pura® NFC is made of up to 70% natural fibers that go through an advanced in-house developed manufacturing process.¹⁰

Due to copyright, we are not able to include their images. To see image examples of their fastening systems, please visit their website via the link in the footnotes.

⁹ [TRESPA® METEON® Fixing systems](#)

¹⁰ [Pura® NFC](#)

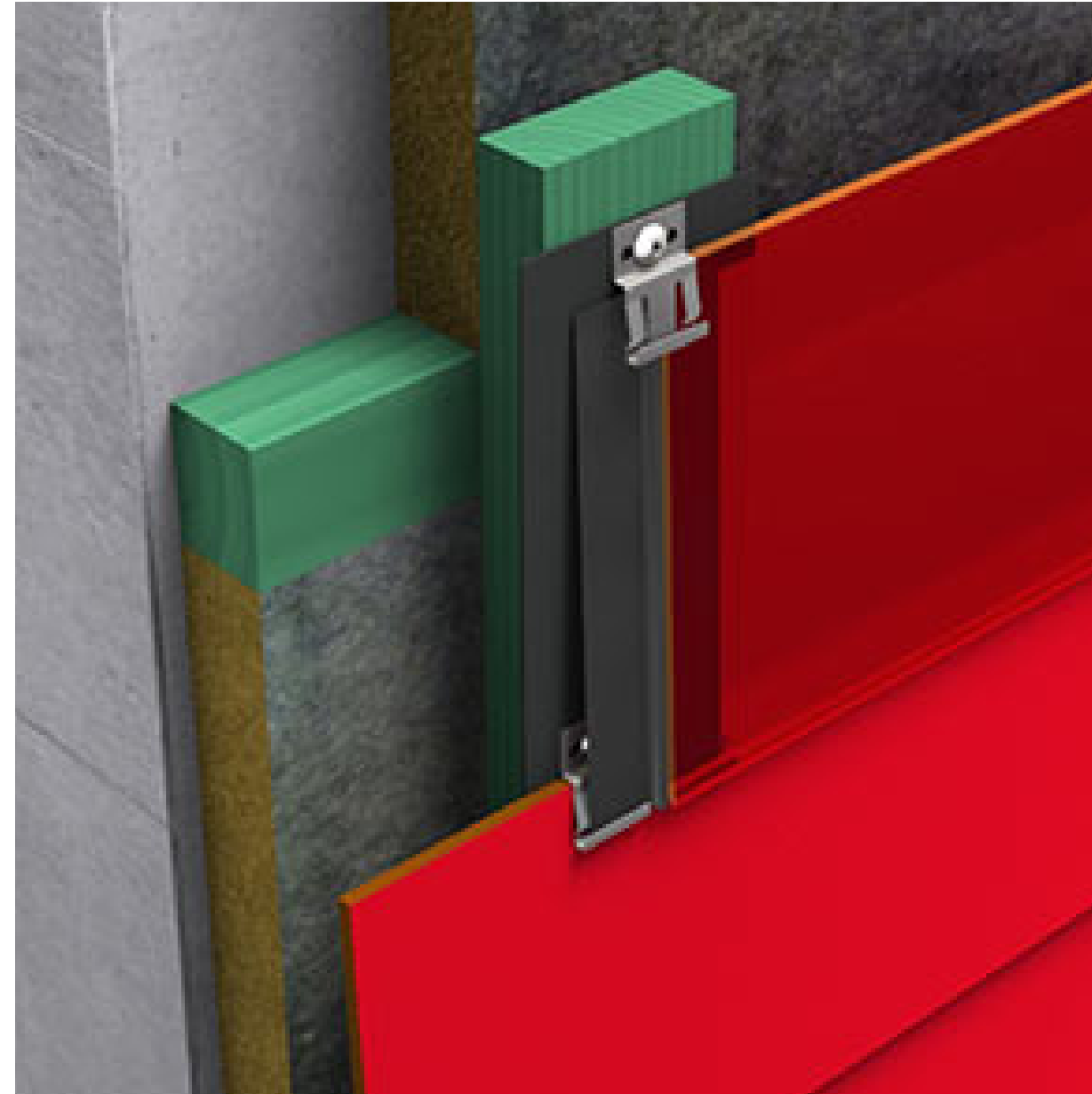


Fundermax

There are four fastening options for Fundermax exterior phenolic wall panels:¹¹

1. **Exposed:** The exposed fastening system utilizes 8 mm or 10 mm phenolic cladding panels over an approved weather-resistant barrier and color-matched screws or rivets to provide maximum design freedom at an economical price point. The color-matched fasteners used to attach the panels to the aluminum or wood sub-framing blend into the façade. Alternatively, polished or black exposed fasteners may be used for a more industrial aesthetic.
2. **Concealed:** The concealed fastening system utilizes anchors embedded in the back of the 10 mm phenolic exterior wall panels over an approved weather-resistant barrier that hang on horizontal rails attached to vertical wall brackets. With no exposed fastening points, this system gives a designer full design freedom.

¹¹ [Exterior Fastening Systems for Fundermax Phenolic Panels](#)



3. Scaleo Lap Siding: Fundermax's Scaleo system is an attractive lap siding known for its straightforward and easy installation. Prefabricated phenolic resin panels are hung on mounting clips that are secured to the substructure with mounting screws. The result is a durable, modern phenolic wall panel system suitable for commercial or residential design.



4. Modulo Plank System: This is a concealed fastener, closed joint, modern façade plank system. This modern plank system allows installation of the prefabricated panels on a concealed clip system without any open joints, vertically or horizontally. The panels can be installed in a stacked bond, running bond, or a hybrid of both in plank heights from 6 to 24 inches.

Abet Laminati

Abet offers exposed and concealed fastening options for ventilated façades using MEG phenolic panels.¹ Please refer to technical guide in footnote for images.

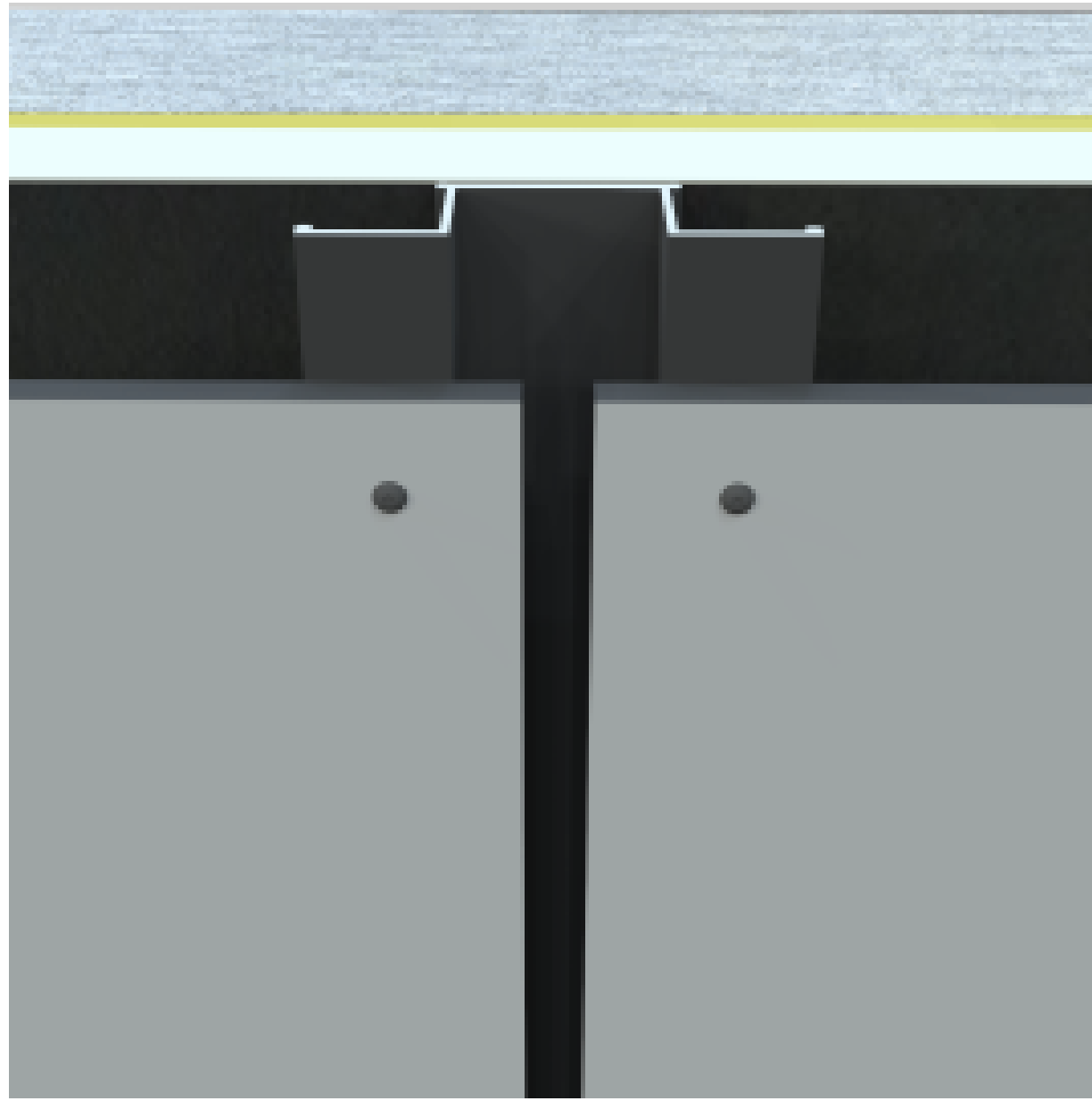
- 1. Visible Mechanical Fixing:** The maximum MEG panel size for visible mechanical fixing must never exceed 3030 X 1280 mm. Fix with optionally color coated 12 mm stainless steel pan head screw for wood substructure or with optionally color coated 14.5 mm stainless steel self-drilling and tapping pan head screw for aluminum substructure.
- 2. Invisible Fixing with Overlapping Panel Strips:** MEG panels with a panel thickness of 8 mm can be laid as overlapping panel strips, using a specially designed stainless steel fixing clip. The height of the MEG panel strips may not exceed 350 mm and the overlap is 25 mm. The maximum allowed length of the strips is 3.03 m.

3. Invisible Fixing with Profiled Edged Panels: For panels 8 mm thick and greater, MEG panels can be blind-fixed using horizontal running aluminum hook profiles fixed on a wooden or aluminum substructure. This fixing method is only for one span panel fixing, and panel height may not exceed 500 mm for an 8 mm panel, 600 mm for a 10 mm panel, or 700 mm for a 12 mm panel.

4. Invisible Fixing with Panel Hooks (Anchors): For panels 10 mm thick and greater, MEG panels can be blind-fixed using aluminum panel hooks (anchors) on an aluminum substructure. These are secured to the rear of the panels with self-tapping screws or ordinary screws combined with expander plugs (inserts). (It is also possible to blind-fix MEG panels from a thickness of 8 mm on, but only using special undercut expander plugs or special blind rivet fasteners.)

Due to copyright, we are not able to include their images. To see image examples of their fastening systems, please visit their website via the link in the footnotes.

¹ [Abet Laminati® Technical Manual pages 19-44](#)



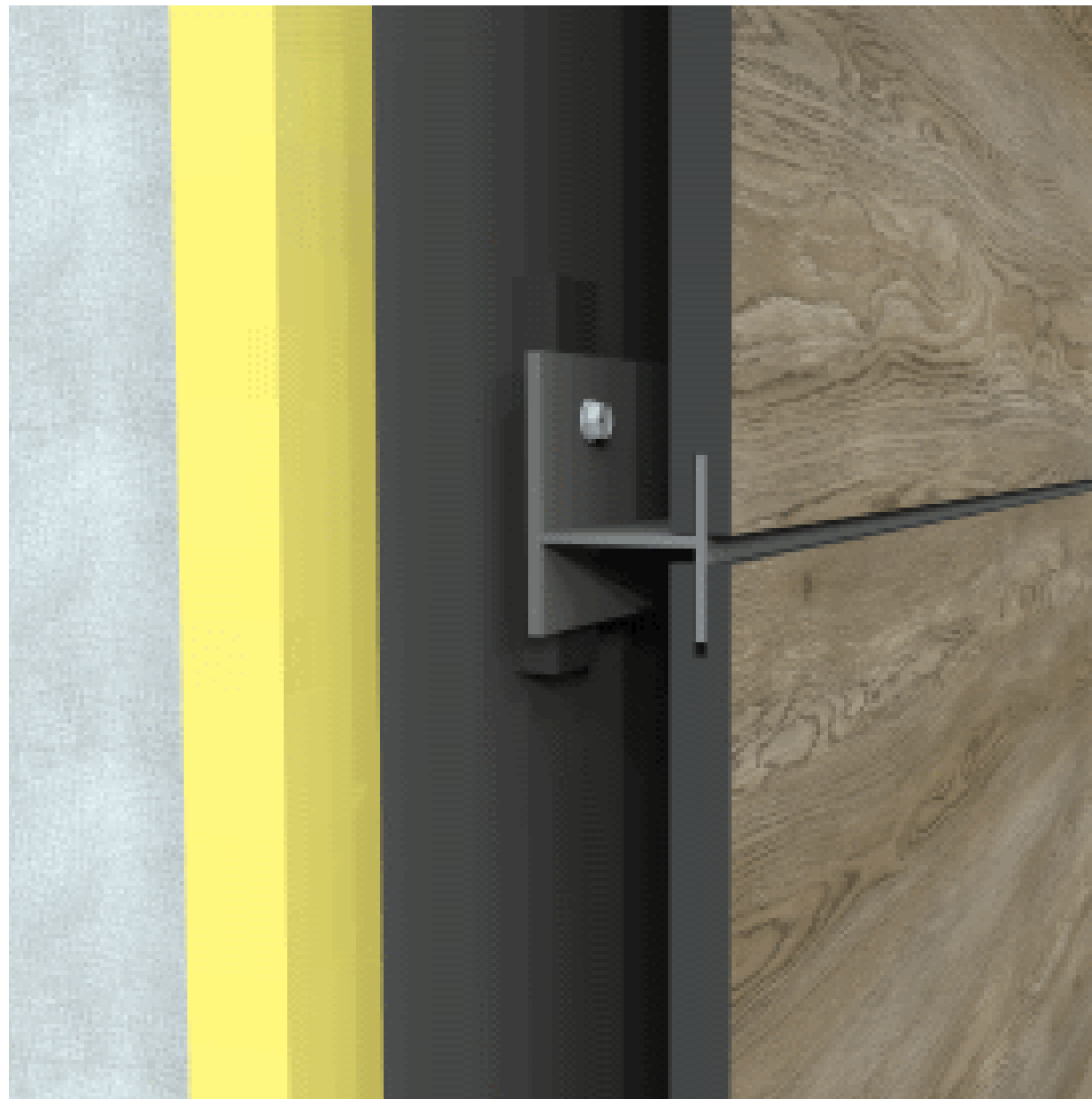
Stonewood

Stonewood panels offer four attachment systems for their exterior phenolic wall panels:¹²

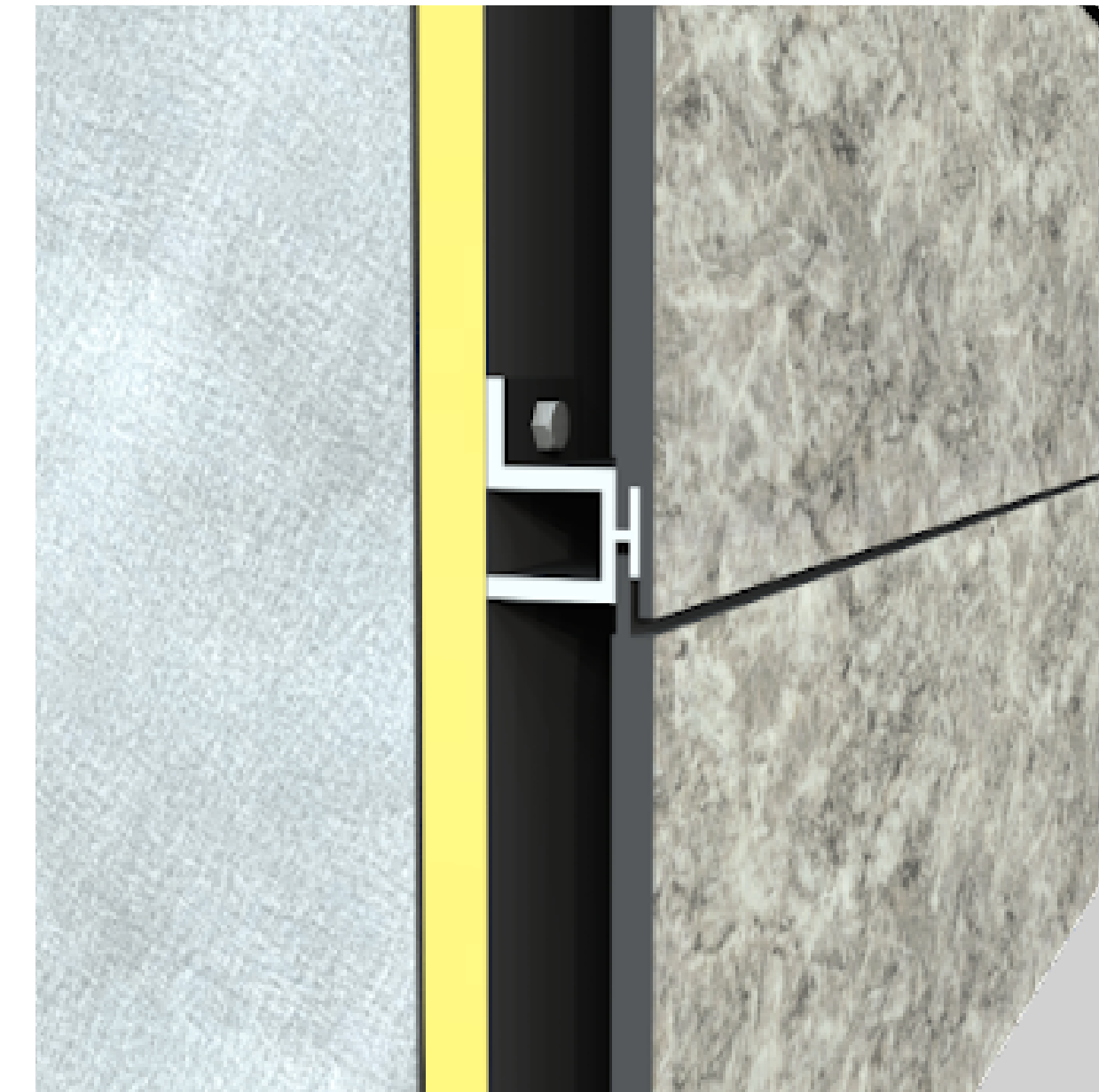
1. Exposed Fastener System (EF): The exposed fasteners in the EF system can be color matched, which allows the fasteners to blend into the design.

2. Concealed Fastener System (CF): Utilizing clips on the rear side of the phenolic cladding panels, this is Stonewood's "all-in-one fastening and panel system" for horizontal or vertical applications.

¹² [Exterior Panels – Composite wood look panels](#)



3. Stonewood Stack: This stack system is a concealed fastener attachment system that uses rails instead of screws and does not require drilling, thus reducing installation time in-one fastening and panel system for horizontal or vertical applications.



4. Stonewood Clip: This is a concealed clip attachment system for use as an open joint exterior cladding in a ventilated façade system. Stonewood Clip planks are required to have unobstructed air flow behind the planks.



Muzeiko Children's Museum with Max Compact Exterior panels using Individualdecor.

Sustainability



Today's designers, architects, and builders know that in order to keep pace with environmental regulations and client demands, they must invest in sustainable construction, and sustainability is a key reason architects are choosing exterior phenolic wall panels.

Regarding sustainability, you will notice that all of the leading phenolic panel manufacturers have an eye on the environment and on sustainability. What follows is an encouraging comparison.



Trespa

At Trespa, sustainability is about “common sense, a fact-based approach, and complete integration in the business planning.”¹⁹ The environmental properties of Trespa products are mentioned in publicly available EPDs, and their sustainability strategy begins with product durability. (Long-lasting products require fewer resources, lower emissions of pollutants, and less waste than short life-span goods.)

Their commitment is substantiated by integrated management system certifications meeting ISO 9001 and ISO 14001 standards, which are regularly reviewed.

Trespa aims to further build on durability by making the manufacturing of their products increasingly sustainable through reducing the impacts arising from the production phase of their materials life cycle, from raw materials extraction to completed production.

¹⁹ [Trespa and Sustainability](#)

Fundermax

For over 130 years, Fundermax has specialized in processing renewable raw materials. Fundermax prioritizes sustainability through a commitment to the environment throughout their products and business practices. Their commitment is substantiated by integrated management system certifications meeting ISO 9001, ISO 14001, ISO 50001, and ISO 45001 standards which are regularly reviewed by both internal and external experts and ensure a high standard of quality, environmental responsibility, energy efficiency, and occupational safety.

Fundermax provides EPD and HPD (Health Product Declaration) certificates and uses closed-loop production cycles. Fundermax exterior phenolic panels are FSC certified and consist of 65% natural wood fibers, and durability plays a leading role in their sustainability. Fundermax’s exterior product decomposes into carbon dioxide, nitrogen, water, and ash through thermal recycling. It is through this environmentally responsible process that green energy is produced, and manufacturing wastes provide heat to thousands of households.²¹

²¹ [Our Sustainable Products & Green Buildings](#)

Abet Laminati

Abet “has always operated in full respect of the environment, focusing on economizing with natural resources.”¹ They have obtained the EPD HPL Thin and EPD HPL Compact, including HPL for external applications (MEG). (The EPD certifications are available on ECO Platform portal.)

MEG does not contain asbestos or heavy metals and does not emit gasses, fumes, solvents, or liquid substances. A very high percentage of raw materials used in the manufacture of MEG are renewable, following stringent environmental principles and criteria. (Products certified FSC® or PEFC™ are available on request.) Its high calorific value makes MEG ideal for use in thermal recovery plants.²

“Furthermore, MEG has had a positive life cycle assessment (LCA), based on standard ISO 14040 series, which aims to determine a product’s impact on the environment by taking into account the materials used, the energy consumption and the emissions in all stages of the product’s life, from manufacture through to processing the scrapped products.”³

¹ <https://abetlaminati.com/en/sustainability/>

² <https://us.abetlaminati.com/collezioni/meg/>

³ <https://abetlaminati.com/wp-content/uploads/2023/01/MEG-Technical-manual.pdf> (pg.4)

Stonewood

Stonewood panels are available with Forest Stewardship Council (FSC) certification, FSC-C115183. Stonewood exterior phenolic wall panels have obtained a Declare label (like a “nutrition label” for building products) and are manufactured using formaldehyde-free substrates and solid core phenolic, resulting in negligible VOCs. Stonewood’s phenolic panel manufacturer, Fiberesin, uses renewable energy produced at their plant to heat their presses.²⁰

²⁰ [Sustainability – Composite wood look panels](#)

Maintenance & Cleanability



While dirt- and graffiti-resistance was briefly discussed above in regard to durability, it is important to consider cleanability when making a phenolic wall panel comparison. While any phenolic wall panel system will stand out for its low maintenance, especially when compared to other building materials, the manner in which those phenolic panels can be cleaned can vary significantly.

It is important to consider what steps can be taken to remove graffiti or other stains without damaging the phenolic panel. Below is a comparison of cleanability per information provided by the phenolic panel manufacturers.



Stonewood

Stonewood panels may be cleaned using a soft cloth and hot or lukewarm water and dishwashing detergent. Grease, oil, or tar may be removed with a good grade of hexane, aliphatic naphtha, or kerosene. However, window cleaning sprays (like Windex) and aggressive solvents like acetone, ethyl, acetate, and others will cause permanent damage to the phenolic panel.²²

Abet Laminati

MEG surfaces do not require any specific cleaning procedure. “Any dirt left behind from sawing or assembly can be removed with ordinary, non-abrasive organic solvent free household cleaners using paper, sponge and soft cloths. It is advisable to rinse off thoroughly and completely remove any detergent remaining. Then the panel must be dried properly to avoid leaving marks. Normal air pollution deposits on the installed panels can be removed with ordinary, non-abrasive household cleaners. Avoid excessive rubbing or pressure or using aids that could cause abrasion marks or scratches”¹. For any special cleaning requirements, Abet recommends contacting a representative; their full cleaning document is linked below¹.

¹ [Technical Manual; Care and Cleaning \(page 2\)](#)

²² [EXTERIOR/INTERIOR PANELS](#)

²³ [Fundermax Cleaning Order for Panels](#)

²⁴ [Trespa Meteon Cleaning and Maintaining Technical Documentation](#)

Fundermax

Fundermax panels may be cleaned with common cleaning agents, but if common agents like dish soap or window cleaner are not strong enough to remove a particular stain, a variety of more aggressive solvents may be used. For example, acetone may be used to remove permanent marker without damaging the phenolic panel’s finish. Review the full list of cleaning products and chemical resistance on their website.²³

Trespa

Trespa panels may also be cleaned with common cleaning agents, and organic solvents may be used to remove more stubborn marks.²⁴ Per their Cleaning Technical Documentation, “Do not use cleaning agents with abrasive or polishing components. Only use clean sponges, soft nylon brushes or cloths and avoid brushes with hard rigid bristles. Always follow the manufacturer’s instructions closely. Recommended concentrations and soaking times should not be exceeded. Good cleaning results will depend on how well the contamination dissolves under the influence of the cleaning agent used. Some products, such as 2-component paint systems, polyurethane, silicone or other polymers, do not dissolve, making them very difficult to remove. Incomplete removal or removal with an unsuitable product may create a permanent film on the panels. This residue may cause an uneven discolouration of the surface.” ²⁴



Ash Street Residential House using Max Compact
Exterior panels in Amazon #0922 decor.

Warranty



In any industry, it is important that a company stands behind its work and its products. All of the leading phenolic panel manufacturers offer warranties, but with variations that may be worth noting.



Fundermax

Fundermax exterior phenolic wall panels include a 10-year warranty on material & labor (in the US) for vertical and horizontal applications with no disclaimers.²⁶

Trespa

Trespa exterior phenolic wall panels include a 10-year warranty on material only, with disclaimers.²⁷

Stonewood

Stonewood panels include a 10-year warranty on material only, with disclaimers.²⁸

Abet Laminati

Abet MEG panels include a 10-year limited warranty on material only, with disclaimers.³⁰

²⁶ [Fundermax Exterior Panels Warranty](#)

²⁷ [Trespa Meteon Facade Brochure](#)

²⁸ [Stonewood Panels Exterior Product Information & Warranty](#)

³⁰ [Abet Laminati Warranty](#)

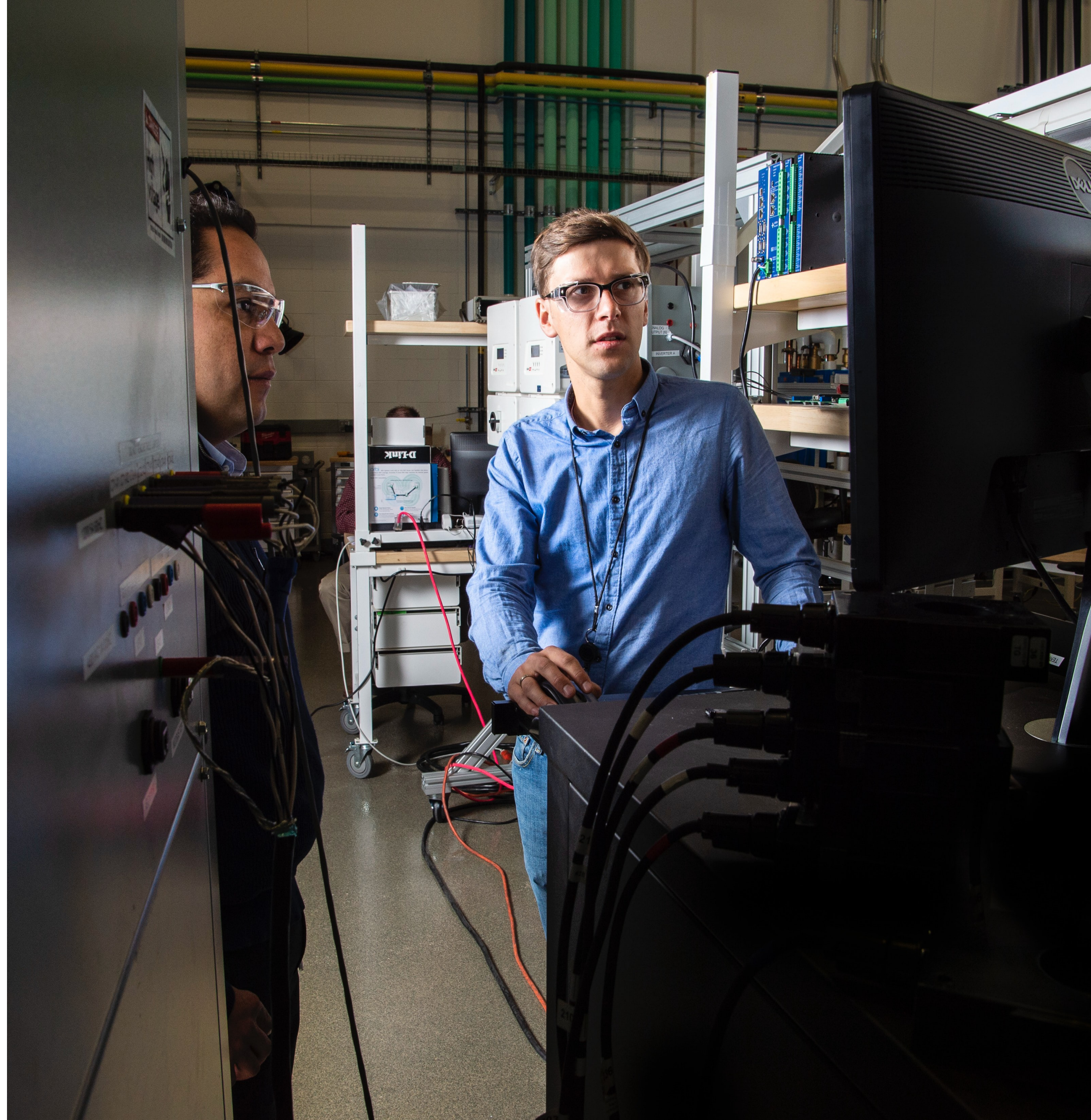


CREC Academy of Aerospace and Engineering using Max Compact Exterior panels in various decors.

Testing & Code Compliance



On the next page you will find a straightforward analysis of various testing and code compliance factors that are essential considerations in a phenolic wall panel comparison.



Product	Trespa Meteon Panels	Fundermax Max Compact Exterior Panels	Stonewood Exterior Cladding	Abet Laminati MEG Panels
ISO Certifications	9001, 14001	9001, 14001, 45001, 50001	None listed	14001 and 9001
FSC and/or PEFC Certified	Yes	Yes	Yes	Yes
Fire Rating	Class A per ASTM E84	Class A per ASTM E84	Class B per ASTM E84 is the Standard Product, Class A Product is also available on request	Class A per ASTM E84
NFPA-285 options	8mm exposed with disclaimers on NW/NA prints 10mm exposed over Vaproshield or Tyvek 10mm exposed over Mineral wool 10mm concealed over Mineral wool (bracket & rail type)	8mm exposed over Class A sheet 10mm exposed over Mineral wool Modulo Concealed over Class A sheet Modulo Concealed over Mineral Wool Various options for ASHRAE compliance	10mm Concealed with Class A panel and 3 required intumescent fire breaks above all window heads. No exterior insulation, Tremco Exo Air WRB 8mm Stonewood Stack Class A panel and 2 required intumescent fire breaks above all window heads. No exterior insulation, Dorken Delta Max WRB 8mm Exposed Fastener Class A panel and 2 required intumescent fire breaks above all window heads. No exterior insulation, Dorken Delta Max WRB	10mm exposed with and without mineral wool
Hail Impact Testing	None	>8mm pass	None	None
Porosity	Non-porous surface and edges	Non-porous surface and edges	Non-porous surface and edges	Non-porous
Code Standard	IBC 2012 “High Pressure Laminates”	IBC 2012 “High Pressure Laminates”	IBC 2012 “High Pressure Laminates”	IBC 2012 “High Pressure Laminates”
ICC Standard	AC92 Acceptance Criteria	AC92 Acceptance Criteria	AC92 Acceptance Criteria	AC92 Acceptance Criteria

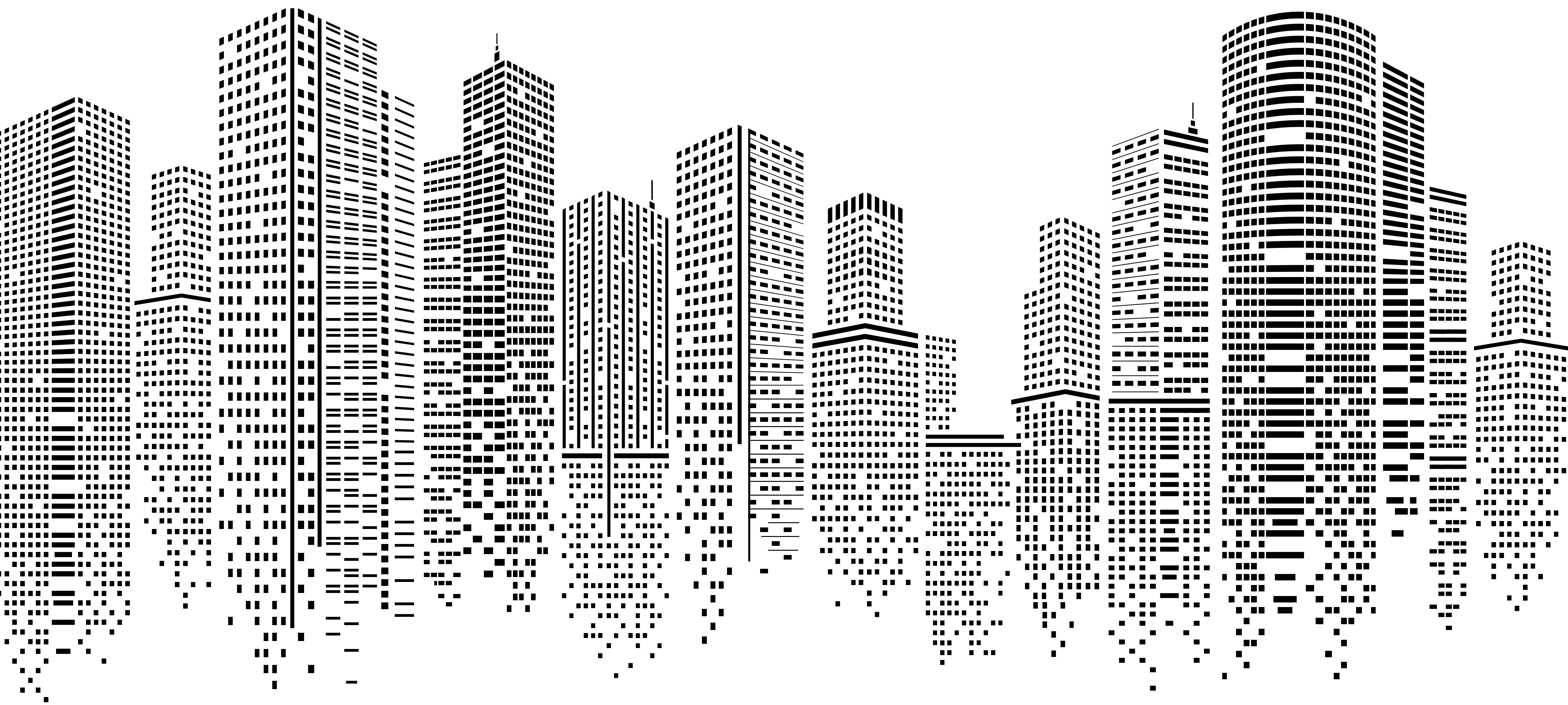
Quick Reference Spec Guide



If you have decided that a phenolic wall panel system is the right material for your project's exterior, you have already made a choice that offers numerous advantages over other building materials. The next step is to choose the phenolic panel manufacturer who will provide you with the most reliable and reputable product and service -- and then enjoy the long-lasting benefits of your phenolic cladding panels.



Company	Warranty	Exterior Decor Options	Panel Sizes	Cleaning Options	Sustainability
Stonewood	10-year warranty on material only, with disclaimers	Solid colors, woodgrains, naturals, abstracts, and metallics	96" x 48" (2438 mm x 1219 mm)	Hexane, Aliphatic naphtha, or Kerosene	FSC-C115183, Declare Label, Negligible VOCs, and uses renewable energy.
Trespa	10-year warranty on material only, with disclaimers	Solid colors, metallics, naturals, woodgrains, and lumens	3050 x 1530 (120 x 60") 2550 x 1860 (100 x 73") 4270 x 2130 (168 x 83")	Common Agents OK	EPD, ISO 9001, and ISO 14001.
Fundermax	10-year warranty on material & labor with no disclaimers	Solid colors, woodgrains, naturals, abstracts, and metallics. Also, unlimited colors and prints available with Individualdecor	2800 x 1300 (110.25 x 51") 4100 x 1300 (161.25 x 51") 4100 x 1854 (161.25 x 73") 3660 x 1630 (144 x 64- 11/64") - 200 sheet min.	Common Agents OK	ISO 9001, 14001, 50001, and 45001, EPD, HPD, Closed-Loop Production Cycles, FSC Certified, Decomposable Panels, and Green Energy Manufacturer.
Abet Laminati	10-year limited warranty on material only, with disclaimers	Solid colors, woodgrains, metals, and concrete. Also, custom colors and prints with digital printing	3050 x 1300 (≈ 120 x 51") 4200 x 1300 (≈ 165 x 51") 4200 x 1610 (≈ 165 x 63 ")	Common Agents OK	ISO 14001 and 9001, "Chain of Custody" certifications, FSC, PEFC, Indoor Advantage™ Gold certification, EPD, Life Cycle Assessment (LCA)



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